

44 NOZZLE - INSERTION

SPECIFICATIONS:

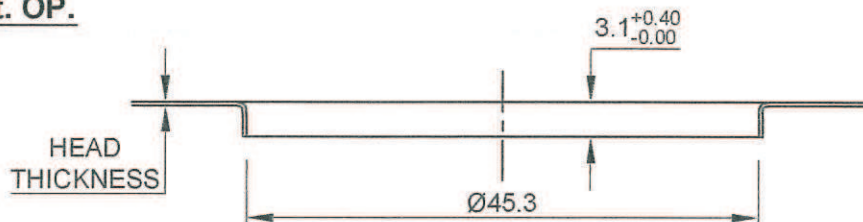
HEAD THICKNESS	"ØG" Clinch Dia.		"H" Clinch Thickness		Torque Resistance
	Min	Max	Min	Max	
0.6	51.7	51.9	1.90	2.00	27 Nm
0.43	51.7	51.9	1.75	1.85	24 Nm
0.35	51.6	51.75	1.65	1.75	18 Nm
0.30/0.22 - Plain	51.6	51.75	1.35	1.50	15 Nm
0.30/0.22 - Lacquered	51.6	51.75	1.35	1.50	13 Nm

NOTES

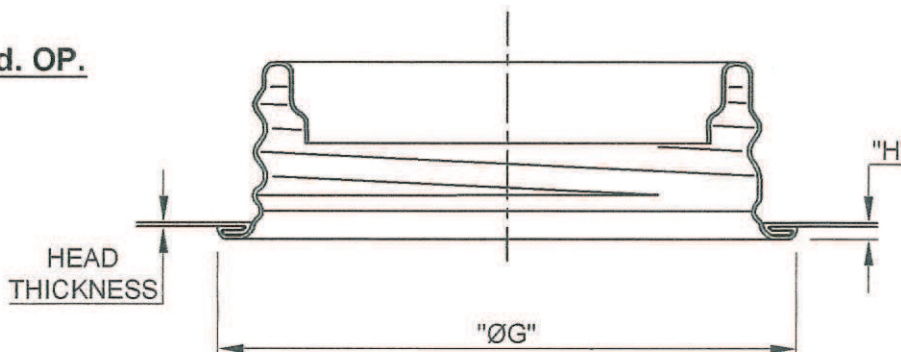
SECTIONAL CHECKS OF THE INSERTED NOZZLE SHOULD BE CONDUCTED ENSURING THE CLINCH IS OF UNIFORM OVERLAP.

THE TORQUE RESISTANCE OF THE INSERTED NOZZLE SHOULD BE CHECKED FREQUENTLY.

1st. OP.



2nd. OP.



MEASURED RESULTS:

Nozzle Type	Head Thickness	"ØG" Clinch Dia.		"H" Clinch Thickness		Torque Resistance
		Min	Max	Min	Max	

MATERIAL:	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE	DIMENSIONS ARE IN MILLIMETERS	THIRD ANGLE PROJECTION		TITLE: 44 mm. NOZZLE CHECK FORM		
	0 ± 0.5 0.0 ± 0.2 0.00 ± 0.05						
HEAT TREAT:	ANGLES $\pm 0.5^\circ$	DRAWN	R.Patman	DATE	DWG. No. VT812 SHEET No. 2 OF 2 REV. A		
	CONCENTRICITY 0.01mm T.I.R.	CHECKED	P.Rossetto				
SURFACE TREAT:	SURFACE FINISH 0.8/ UNLESS SPECIFIED	APPROVED	P.Rossetto		SCALE 1.5:1 Tri-Sure® CLOSURES WORLDWIDE		

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